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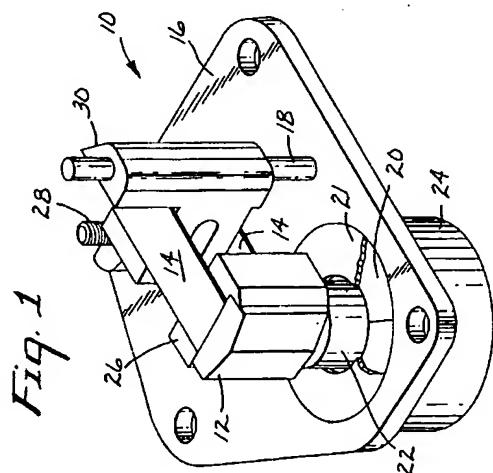
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(54) Head positioning mechanism for multi-track tape recorder.

(57) A mechanism for accurately following the center of a track includes a voice coil 22, or a voice coil 22 and stepper motor 32 in combination. The voice coil and stepper motor combination operate to variably position a recording head 12 transversely with respect to the width of the recording tape. The mechanism enables head positioning with very close tolerances due to the ability of the voice coil to finely position the head very accurately on the center of a track.



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BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to magnetic tape recorders and to subassemblies utilized therein, particularly with respect to recorders adapted for multiple track recording using a servoed multiple track head which is transversely movable with respect to the recording tape.

2. Description of the Prior Art

Data recording cartridges and recorders adapted for their use are disclosed and claimed in U.S. Patent No. 3,692,255 (Von Behren). The cartridge there disclosed includes an enclosure together with an endless flexible belt in frictional contact with the tape on both reel hubs for bidirectionally driving the tape. The cartridge can operate to drive the tape with rapid accelerations and decelerations, such as are encountered in digital data recording and playback. Recorders adapted to use such data cartridges originally employed fixed, multi-track heads which were complex, expensive and difficult to maintain in proper alignment.

To eliminate the multi-track heads, U.S. Patent No. 4,313,143 (Zarr) disclosed a head positioning mechanism by which a single track head could be transversely positioned with respect to the width of the recording tape to enable recording and playback of any of a plurality of parallel tracks.

U.S. Patent No. 4,750,067 (Gerfast) discloses a head positioning mechanism for a multi-track data cartridge recorder including a stepper motor, a lead screw driven by the stepper motor and a head mounting slide engaged with the lead screw by a partial female thread. The Gerfast mechanism moves a recording/playback head transverse to the path of a magnetic recording tape.

While the Gerfast mechanism works satisfactorily for some applications, a need has recently arisen to provide a mechanism which more accurately positions a magnetic recording head on the center of a selected track in response to servo signals derived from servo information carried on certain tracks on a multi-track tape. This accurate positioning is required to allow substantially higher track densities on recording tape.

SUMMARY OF THE INVENTION

In contrast to any of the techniques previously employed, and, in particular, to provide a mechanism for accurately following the center of a track, the present invention provides a voice coil and stepper motor head positioning mechanism for a data cartridge recorder which utilizes a voice coil, or a voice coil and

stepper motor combination to variably position a recording head transversely with respect to the width of the recording tape. The mechanism of the invention enables head positioning with very close tolerances due to the ability of the voice coil to finely position the head very accurately on the center of a track in response to servo signals carried by the tape.

In another aspect of the invention, the voice coil and magnet assembly travel with the recording head as it is coarsely positioned by the stepper motor. The voice coil then is activated for fine positioning of the recording head onto a selected track thereby allowing use of a smaller voice coil assembly than devices having a magnet assembly mounted on a fixed base.

In yet another aspect of the invention, the stepper motor and head positioning assembly are located on a canted axis relative to the plane of the tape so as to position the recording head within a limited form factor as, for example, in a 5.25 inch form factor 1/4 inch tape drive.

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will be more thoroughly described with reference to the accompanying drawings, wherein like numbers refer to like parts in the several views, and wherein:

Figure 1 is an isometric view of one embodiment of the magnetic head assembly of the present invention;

Figure 2 is an isometric view of another, alternative embodiment of the magnetic head assembly of the present invention;

Figure 3 is an isometric view of yet another alternative embodiment of the magnetic head assembly of the present invention;

Figure 4 is an exploded isometric view of still another alternative embodiment of the magnetic head assembly of the present invention;

Figure 5 is a schematic view of a detail of the magnetic head assembly of the present invention coupled to a servo loop;

Figure 6 is an exploded isometric view of an alternate embodiment of the magnetic head assembly of the present invention wherein the voice coil and magnet comprising the head positioning assembly travel with the recording head when it is coarsely positioned by a stepper motor;

Figure 7 is an isometric view of one embodiment of the head positioning assembly of Figure 6; and

Figure 8 shows a top view of another embodiment of the invention wherein a stepper motor and head positioning assembly are aligned on an axis canted at an oblique angle to the transport path of a magnetic tape.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

As noted above, Figure 1 is an isometric view of one embodiment of the magnetic head assembly of the present invention. As seen therein, the assembly 10 includes a support base 16. A head mounting slide 30 is slideably mounted on a cylindrical shaft 18 extending from the mounting base 16. A stepper motor 32, such as is shown in Figure 2, drives a lead screw 28 which, in turn moves the head mounting slide 30 in a vertical direction perpendicular to the surface of the base 16.

The head mounting slide 30 further includes first and second cantilever springs 14 which are arranged parallel to each other and vertically spaced apart by a distance appropriate to engage a head mounting member 26 so as to allow movement in a direction perpendicular to the surface of the base 16 but to minimize rotation or movement in other directions. A magnetic recording head 12 is rigidly mounted to the head mounting member 26. A voice coil 22 is attached at a first end to the head mounting member at a point along a line (not shown) whose axis intersects the center of mass of the combined head and head mounting member in the direction of movement.

The voice coil 22 is positioned at a second end in a conventional manner within a housing 24 which houses magnet 20. A washer-shaped magnetic shield 21 may advantageously be placed between the magnetic recording head 12 and the magnet 20. To simplify the drawings, the magnetic shield is not shown in every Figure. However, it will be understood that it is employed in each embodiment of the invention discussed hereinafter. The magnetic recording head 12 is rigidly mounted to the head mounting member 26.

The magnetic recording head 12 may advantageously be a recording head within which are mounted a plurality of transducers including a servo write transducer and a servo erase transducer as shown in Figure 5. The employment of such a head assembly in a multi-track servo recording head assembly is disclosed in detail in patent application Serial No. 07/712,346, filed June 7, 1991, which is assigned to the same assignee as the present application. Also as shown in Figure 5, the magnetic recording head includes data read and write transducers. These transducers may operate to read a servo track which is utilized to supply a positioning signal to the magnetic recording head positioning mechanism. The present invention utilizes and responds to such servo signals.

Still referring to Figure 1, in operation, the stepper motor 32 is used to coarsely position the head from track to track and the voice coil responds to the servo signal in a track following mode to make extremely small adjustments, as for example, within microinches, to follow the center of the selected track. The leaf springs and voice coil design give the mech-

anism of the invention the ability to dynamically track the servo signal. Higher track density data cartridges are now made technically feasible as compared with conventional methods found in the prior art.

Now referring to Figure 2, an alternate embodiment of a magnetic recording head positioning mechanism of the invention is shown. The recording head positioning mechanism of Figure 2 generally designated as 50, includes a fixed mounting base 52, and substantially parallel cantilever arms 54 attached between the mounting base 52 and a moveable base 56 with leaf springs 53. A stepper motor lead screw 28 is threaded into the moveable base 56 and attached at one end to a stepper motor 32. A plurality of leaf springs generally designated 58, couples a magnetic head holding member 26 to the moveable base 56. The plurality of leaf springs may comprise at least one upper spring 58A and at least one lower spring 58B, wherein the upper and lower springs are vertically spaced apart so as to hold the assembly comprising the head 12 and the head holding member 26 transversely to a magnetic tape (not shown) which travels across the face of the magnetic recording head 12 from left to right or right to left.

The rest of the mechanism 50 is constructed similarly to the embodiment shown in Figure 1 including a voice coil 22, magnet 20, and housing 24. Also shown in this view is a center post 60 which is part of the housing 24 and which provides a magnetic flux return path. In operation, the voice coil 22 is free to move vertically along the post 60, thereby moving the head 12. The leaf springs 58 provide a restoration force against the movement of the coil 22.

Now referring to Figure 3, an alternate embodiment of a magnetic recording head positioning mechanism of the invention is shown. The magnetic recording head positioning mechanism of Figure 3, generally designated as 70, includes a fixed mounting base 52, and substantially parallel cantilever arms 54 attached between the mounting base 52 and a moveable head mounting member 26 by means of two sets of leaf springs 55 and 57 respectively.

In contrast to the embodiment shown in Figure 2, no stepper motor is employed in this embodiment. Instead, the substantially parallel cantilever arms directly connect the magnetic head mounting member 26 to the fixed base 52. The substantially parallel cantilever arms 54 are vertically spaced apart so as to hold the assembly comprising the head 12 and the head mounting member 26 transverse to a magnetic tape which travels across the face of the magnetic recording head 12. The rest of the mechanism is constructed similarly to the embodiment shown in Figures 1 and 2 including a voice coil 22, magnet 20, center post 60 and housing 24. In this embodiment the leaf springs 55 and 57 provide a restorative force against the movement of the voice coil 22.

Now referring to Figure 4, yet another alternative

embodiment of a magnetic recording head positioning mechanism is shown in an exploded view. The magnetic recording head mechanism is generally designated 100 and includes a housing 124 including a magnet 120. Mounted in the housing 124 is a first portion of a linear variable differential transformer (LVDT) 102B. The LVDT includes a second portion 102A mounted to an actuator member 110. Also mounted on the housing 124 are first and second guide posts 104, 106. The guide posts 104, 106 engage three sets of guide post bearings 108A, 108B and 108C. The guide post bearings 108A, 108B and 108C are mounted to the actuator member 110. The actuator member 110 further includes a recording head mounting block 126 attached to which is a recording head 12. Also attached to the actuator 110 is a magnetic coil 112. The magnetic coil 112 includes a coil strap 114 for bringing electrical signals to the magnetic coil. A head lead 116 is coupled to the recording head 12 for conducting electronic signals to and from the recording head 12 in a well known manner. In operation, the voice coil type magnetic recording head actuating system 100 responds to servo control signals carried on the coil strap 114 to accurately maintain the position of the magnetic recording head over a selected data track.

Figure 5 illustrates schematically a closed loop head positioning servo system in the playback mode as described in the aforereferenced co-pending application with the addition of a magnetic head positioning mechanism of the instant invention. With the magnetic head 12A positioned to read servo data, the output of one of a plurality of data read transducers 40 (assuming forward motion of the not-shown media) is presented to a multiplexer 72 via one of a plurality of preamps 70, 74 or 76. It is this signal comprising alternating bursts of full amplitude and, nominally, one-half amplitude that provides servo control as described in the co-pending application.

The servo information is processed through a filter and demodulator 78, analog to digital converter 80, and digital signal processor 82 in order to compute a servo control signal. This servo control signal is then sent through the driver module 84 to power amplifier 86, causing the voice coil 22 to move the head 12A, thereby repositioning the magnetic recording head 12A such that the appropriate read transducer is centered over the center line of a respective servo track. It should be evident from Figure 5 that the components of the servo mechanism contained in the block 92 are exactly the same as the elements above them and are used when the media is moving in the reverse direction.

Referring now to Figure 6, an exploded isometric view of an alternate embodiment of the magnetic head positioning assembly 600 of the present invention is shown. As there is seen, the magnetic head assembly 600 includes a follower 630 attached to which

are top and bottom cantilever springs, the top spring being shown in Figure 6 as element 614. These springs are arranged parallel to each other and vertically spaced apart by a distance appropriate to engage a head mounting member 626 so as to allow vertical movement of the head mounting member 626 in a manner similar to the mechanism shown in Figure 1. One cantilever spring, such as the top spring 614, may advantageously be made thinner and wider than the other cantilever spring so that the cantilever springs have different natural resonant frequencies. In such a case, the cantilever springs do not vibrate together at the same frequency, thereby alleviating unwanted motion of the magnetic recording head.

15 A magnetic recording head 612 is rigidly mounted to the head mounting member 626. A voice coil actuator assembly 720 includes a voice coil 622, a voice coil core 623, a magnetic shield 621, a magnet 620, and a magnet housing 624. The voice coil 622 is wound around the voice coil core 623 which is attached at a first end to the head mounting member.

20 In one embodiment, the voice coil 622 and voice coil core 623 may be affixed to the head mounting member 626 at a point along a line (not shown) whose axis intersects the center of mass of the combined head and head mounting member in the direction of movement generally indicated by arrow 631. Also shown in this view is a center post 660 which is part of the housing 624 and which provides a magnetic flux return path.

25 30 35 The voice coil 622 is positioned at a second end in a conventional manner within a housing 624 which houses magnet 620. A washer-shaped magnetic shield 621 may advantageously be placed between the magnetic recording head 612 and the magnet 620. The magnetic recording head 612 is rigidly mounted to the follower 630.

40 45 Now referring to Figure 7, an isometric view of the alternate embodiment of Figure 6 is shown with a stepper motor 732 mounted to an appropriately configured base 716. The voice coil actuator assembly 720, including the magnet housing 624, is mounted to follower 630 by fastening flanges 722, 723 to opposing members 702, 703 of follower 630. The first member 702 of follower 630 is configured to have a threaded portion which engages lead screw 728. The second follower member 703 includes a bore for accepting the cylindrical shaft 718.

50 55 Still referring to Figure 7, in operation, the stepper motor 732 is used to coarsely position the head from track to track by moving the follower 630 which, in turn, carries the recording head 612. The voice coil actuator assembly, including the magnet 620 within housing 624, being attached to the head mounting member 626 and follower 630, travels with the recording head 612. As a result, the range of vertical movement of the voice coil required to finely position the head is greatly reduced, resulting in a more uniform

magnetic field surrounding the voice coil. As explained above, the voice coil responds to the servo signal in a track following mode to make extremely small adjustments, as, for example, within microinches, to follow the center of the selected track. The leaf springs and voice coil design give the mechanism the ability to dynamically track the servo signal. It will be understood by those skilled in the art that, although the embodiment of the invention shown in Figures 6 and 7 is described as employing a voice coil and magnet assembly as a fine positioning apparatus, the invention is not so limited. For example, other electro-mechanical means may be substituted for the voice coil and magnet assembly such as, for example, piezoelectric elements.

Figure 8 is a top view of another embodiment of the invention wherein a stepper motor 832 and magnetic assembly 824 in a tape drive 850 are aligned on an axis 800 canted at an oblique angle to the transport path of a magnetic tape in a tape cartridge 852. The tape cartridge 852 includes a tape cartridge door 801 hinged on a pin 803. The tape cartridge door 801 swings open into the tape drive 850 so as to allow a recording head 812 to access magnetic tape 806.

As in other embodiments described hereinabove, such as with respect to Figures 1 and 6, for example, a head positioning apparatus includes a mounting slide or follower 830, a cylindrical shaft 818 extending from a mounting base 816, a stepper motor 32, a lead screw 28, and first and second cantilever springs 814. The cantilever springs 814 are generally arranged as described hereinabove with respect to Figures 1 and 6, for example, to engage a head mounting member 826. In the embodiment of Figure 8, the head positioning apparatus is arranged to be located along the canted axis 800. The magnetic recording head 812 is rigidly mounted to the head mounting member 826. The head mounting member 826 comprises an appropriately angularly shaped member so as to provide a mounting surface to hold the recording head 812 substantially parallel to the plane of the magnetic recording tape 806 while accommodating the canted arrangement of the head positioning apparatus. A voice coil, for example, is attached to the head mounting member 826 in a manner similar to the embodiments discussed hereinabove. The canted axis of the head positioning apparatus or actuator allows positioning of the recording head within a limited profile, such as, for example, within a 5.25 inch form factor 1/4 inch tape drive. The angle of the canted axis is designed to allow the head to clear the cartridge door when it is partially opened to provide access to the tape.

The invention has been described herein in considerable detail in order to comply with the Patent Statutes and to provide those skilled in the art with the information needed to apply the novel principle and to construct and use such specialized components as are required. However, it is to be understood that the

invention can be carried out by specifically different equipment and devices, and that various modifications, both as to the equipment details and operating procedures, can be accomplished without departing from the scope of the invention itself.

Claims

10. 1. In a tape drive adapted for recording on and playing back of data from any one of a multiplicity of parallel tracks extending the length of a recording tape and in which at least one recording/playback head 12, including a head mounting member 26, is adapted to interface with the tape along a tape transport path and to be variably positioned transversely with respect to the tape, a head positioning mechanism 10 comprising:
 - (a) linear support means 18 secured proximate to the tape transport path and generally perpendicular to a direction of motion of the recording tape;
 - (b) a coarse positioning means 30, 32 slidably engaged to the linear support means for coarsely positioning said at least one head in relation to a selected one of the plurality of recording tracks;
 - (c) first spring restoration means 14 affixed between the head and the coarse positioning means to maintain said at least one head in the selected coarse track position in the absence of any counteracting force; and
 - (d) means 20, 21, 22, and 24 for finely positioning said at least one head in relation to the center of the selected recording track.
20. 2. A head positioning mechanism according to claim 1 wherein the fine positioning means comprises a voice coil 22 which drives the head transversely to the direction of movement of the tape by applying a positioning force.
30. 3. A head positioning mechanism according to claim 2 wherein the voice coil is attached to said at least one head at a point along a line whose axis intersects the center of mass of said at least one head and the head mounting member.
40. 4. A head positioning mechanism according to claim 1 wherein the coarse positioning means further comprises means for incrementally driving the coarse positioning means including:
 - (a) a stepper motor 32 secured relative to the tape transport path having a drive shaft 28 rotatably mounted therein; and
 - (b) means 56 mounted to the drive shaft of the stepper motor for converting rotary motion of the shaft into corresponding linear move-
50. 55.

- ment.
5. A head positioning mechanism according to claim 4 wherein said linear support means includes a single cylindrical shaft 18, 718, 818 which restrains the coarse positioning means to motion along a single axis. 5
6. A positioning system for a multi-channel head assembly for use in a tape recorder, wherein the tape recorder handles a multi-track tape, transported in a lengthwise direction by the tape recorder, wherein at least one of the tracks includes servo data, the system comprising:
 (a) a magnetic recording head 12A including at least one transducer means 40 for reading the servo data;
 (b) a voice coil 22 bearing against the magnetic recording head in a location suitable for moving the magnetic recording head transversely to the transport direction of the tape;
 (c) means 70, 72, 74, 76, 78, 80, and 82 coupled to said at least one transducer means and providing a servo track signal representative of the servo data;
 (d) means 84 coupled to the servo track signal for generating a servo control signal as a function of the servo track signal; and
 (e) driving means 86 coupled to receive the servo control signal and translate the servo control signal into a corresponding driving signal for driving the voice coil so as to reposition the voice coil to a position consistent with the servo control signal so as to correct the head position relative to the servo track. 10
7. A head positioning mechanism according to claim 6 wherein the voice coil 622 is attached to said at least one head 612 at a point along a line whose axis intersects the center of mass of said at least one head and an associated head mounting member. 15
8. In a tape recorder adapted for recording on and playing back of data from any one of a multiplicity of parallel tracks extending the length of a magnetic recording tape and in which at least one recording/playback head is adapted to interface with the tape along a tape transport path and to be variably positioned transversely with respect to the tape, a head positioning mechanism comprising:
 (a) support means 16 secured proximate to a transport path;
 (b) movable means 26 for mounting said at least one head;
 (c) spring restoration means 14 connected between the head mounting means and the sup- 20
- port means so as to maintain said at least one head in a predetermined position in the absence of any counteracting force; and
 (d) means for positioning said at least one head in relation to the center of the selected recording track wherein the positioning means comprises a voice coil 22 which drives the head transversely to the direction of movement of the recording tape by applying a positioning force. 25
9. A head positioning mechanism according to claim 8 wherein the restoration means comprises substantially parallel cantilever arms having leaf springs connecting them to the head mounting means and support means. 30
10. In a tape recorder adapted for recording on and playing back of data from any one of a multiplicity of parallel tracks extending the length of a recording tape and in which at least one recording/playback head 12 is adapted to interface with the recording tape along a tape transport path and to be variably positioned transversely with respect to the tape, a head positioning mechanism comprising:
 (a) support means 52 secured proximate to a transport path;
 (b) first spring restoration means 53, 54 affixed at a first end to the support means and having a second end;
 (c) a movable base means 56 affixed at the second end of the first spring restoration means so as to maintain said at least one head 12 in a predetermined position in the absence of any counteracting force;
 (d) a stepper motor 32 secured relative to the tape transport path having a drive shaft rotatably mounted therein;
 (e) lead screw means 28 mounted to the drive shaft of the stepper motor for converting rotary motion of the shaft into corresponding substantially linear movement wherein the lead screw means 28 is threaded into the movable base means 56 so as to move the movable base means in a substantially linear direction transversely to the transport path;
 (f) a plurality of leaf springs 53 attached between the movable base means and the means for mounting said at least one head; and
 (g) means 20, 22, 24 for finely positioning said at least one head in relation to the center of the selected recording track. 35
11. A head positioning mechanism in accordance with claim 10 wherein the fine positioning means comprises a voice coil 22 which drives the head 40
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- transversely to the direction of movement of the tape by applying a positioning force.

12. A head positioning mechanism according to claim 10 wherein the first restoration means comprises substantially parallel cantilever arms having leaf springs connecting them to the head mounting means and support means. 5

13. In a tape recorder adapted for recording on and playing back of data from any one of a multiplicity of parallel tracks extending the length of a magnetic recording tape and in which at least one recording/playback head 12 is adapted to interface with the tape along a tape transport path and to be variably positioned transversely with respect to the tape, a head positioning mechanism 100 comprising:

 - (a) a first linear support means 104 secured proximate to a transport path and generally perpendicular to the direction of motion of the tape;
 - (b) a second linear support means 106 secured proximate to the transport path and generally perpendicular to the direction of motion of the tape;
 - (c) an actuator member 110 including in combination
 - (i) a first bearing means 108A and 108B engaged to the first linear support means;
 - (ii) a second bearing means 108C engaged to the second linear support means;
 - (iii) a head mounting means 126 for mounting said at least one magnetic recording head;
 - (iv) a magnetic coil; and
 - (d) means 102B for sensing the position of said at least one head secured proximate to the transport path.

14. The head positioning mechanism of claim 13 wherein the sensing means comprises a linear variable differential transformer (LVDT) mounted therein, and the magnetic coil and LVDT operate together so as to position said at least one head in relation to the center of a selected recording track. 40

15. A positioning method for a multi-channel head assembly for use in a tape recorder, wherein the tape recorder handles a multi-track tape, transported in a lengthwise direction by the tape recorder, wherein at least one of the tracks includes servo data, the method comprising the steps of:

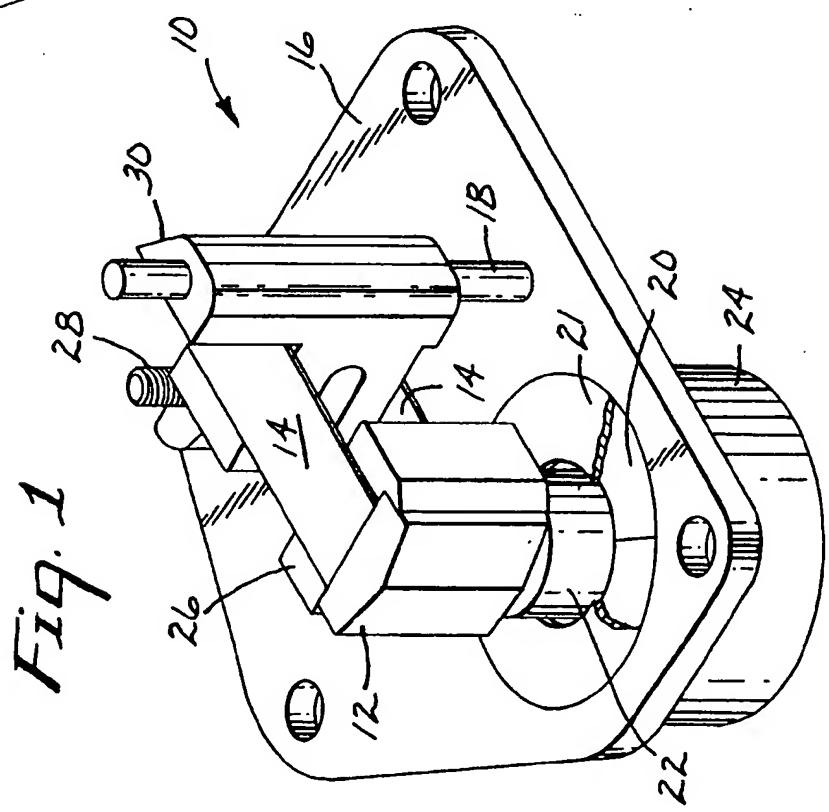
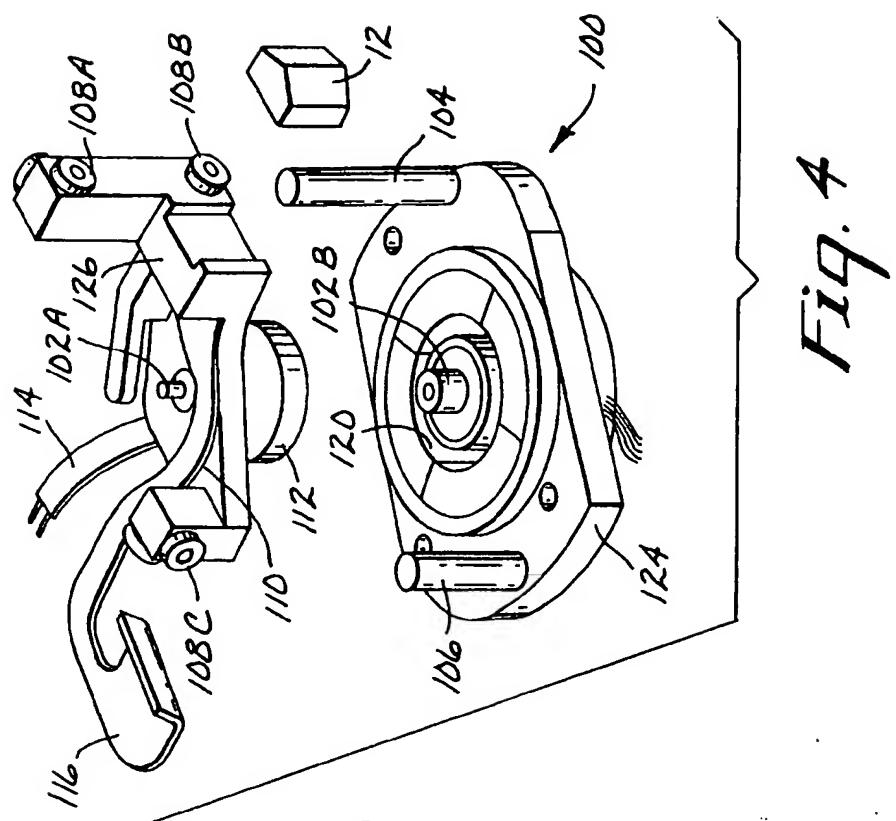
 - (a) reading the servo data;
 - (b) generating a servo control signal as a function of the servo data; and
 - (c) receiving the servo control signal and

translating the servo control signal into a corresponding driving signal for driving a voice coil, the voice coil bearing against the magnetic recording head in a location suitable for moving the magnetic recording head transversely to the transport direction of the tape, so as to reposition the voice coil to a position consistent with the servo control signal so as to correct the head position relative to the servo track. 50

16. A head positioning mechanism according to claim 1 wherein the fine positioning means comprises a voice coil 622 and a magnet assembly 620 wherein the voice coil and magnet assembly are affixed to said head mounting member 626 so as to travel with said at least one head 612 when it is coarsely positioned. 55

17. A head positioning mechanism according to claim 1 wherein said first spring restoration means 814 and fine positioning means 824 are arranged along an axis which is canted at an oblique angle to the tape transport path. 60

18. The head positioning mechanism according to claim 7 wherein said first spring restoration means and fine positioning means are arranged along said canted axis so as to accommodate a 5.25 inch form factor 1/4 inch tape drive. 65



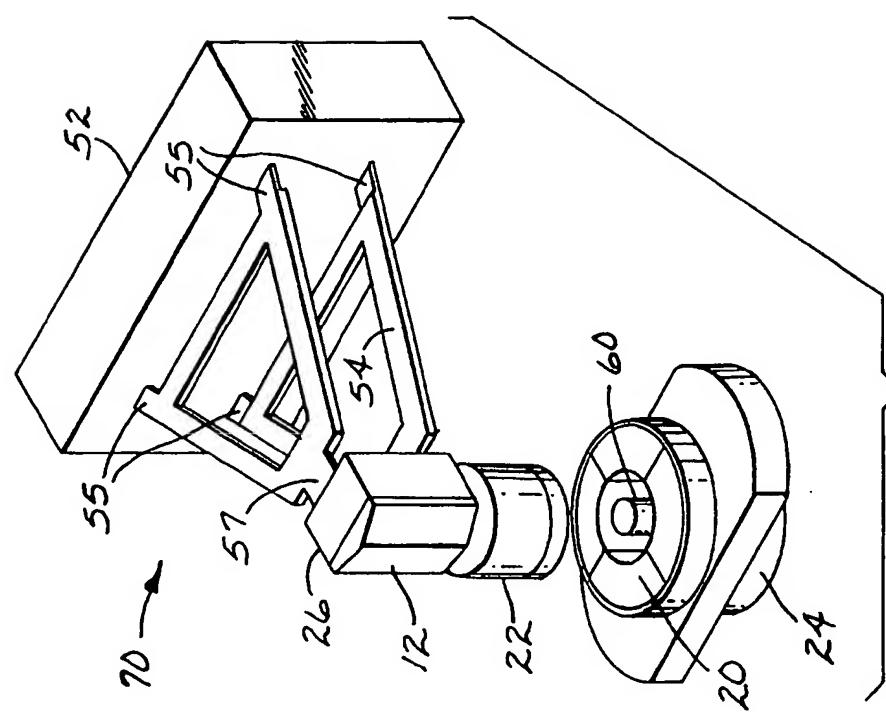


Fig. 3

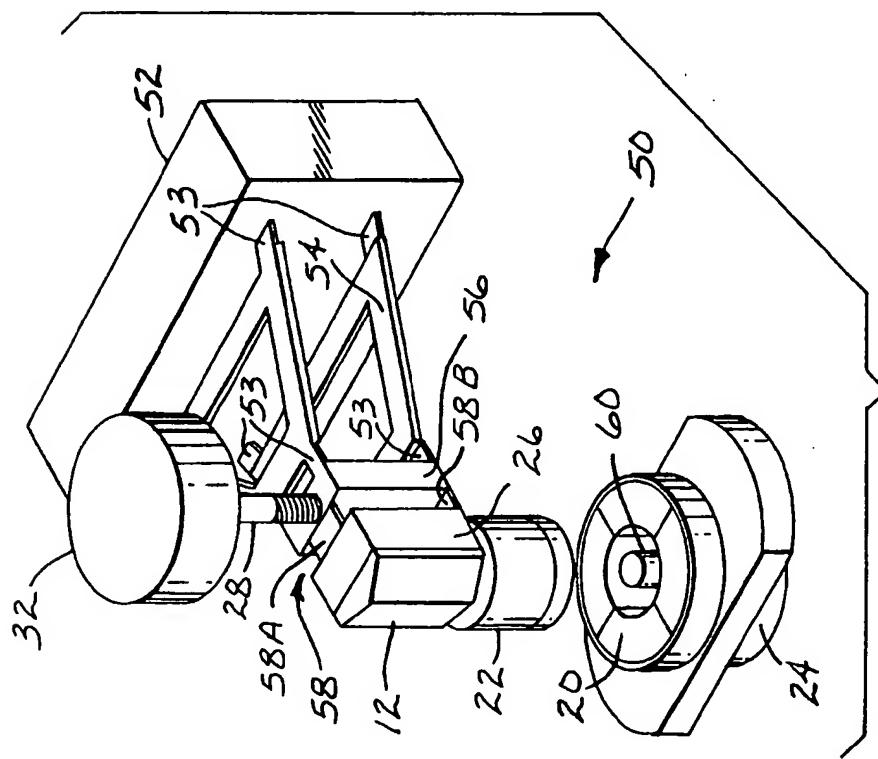
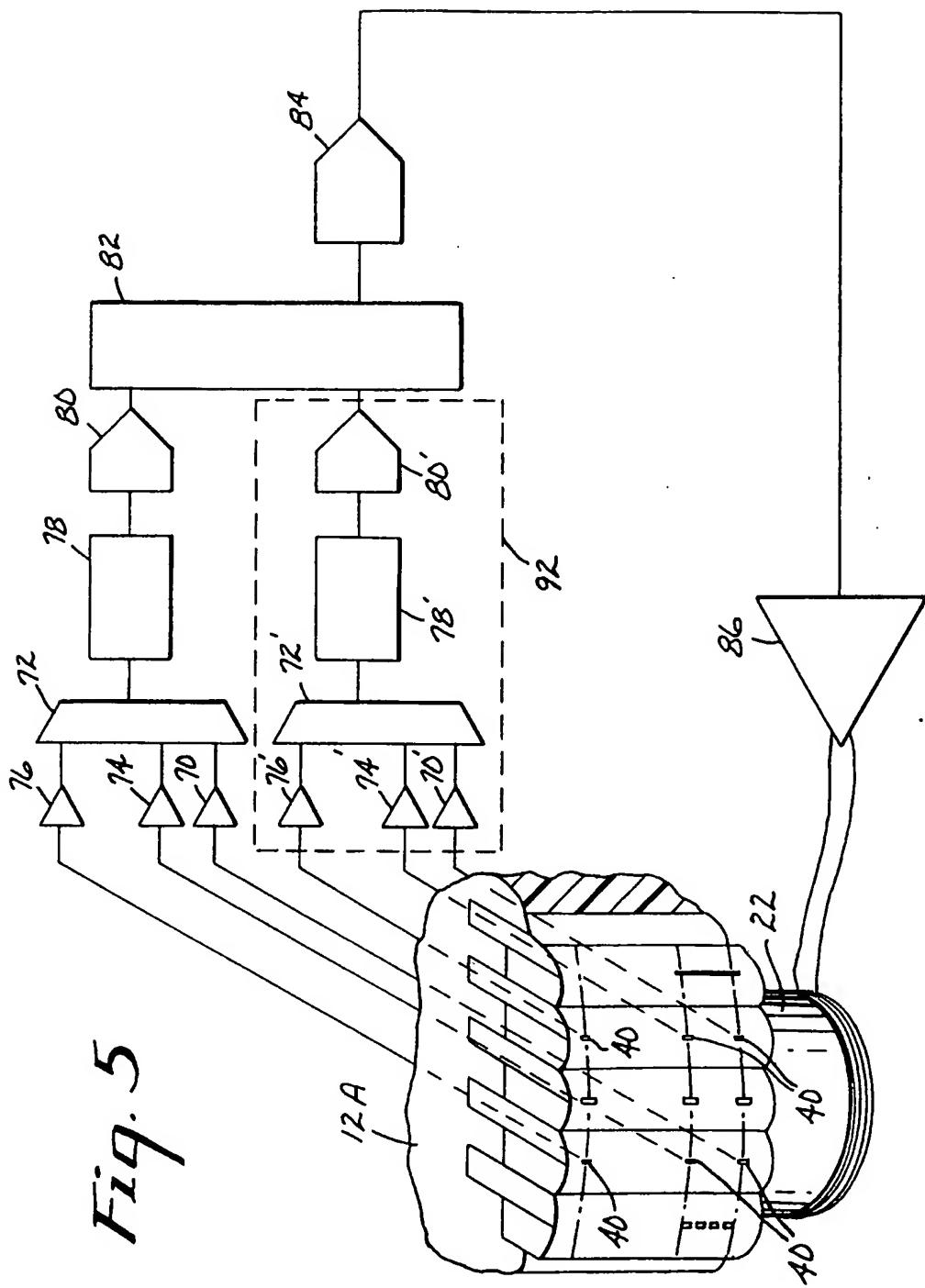


Fig. 2



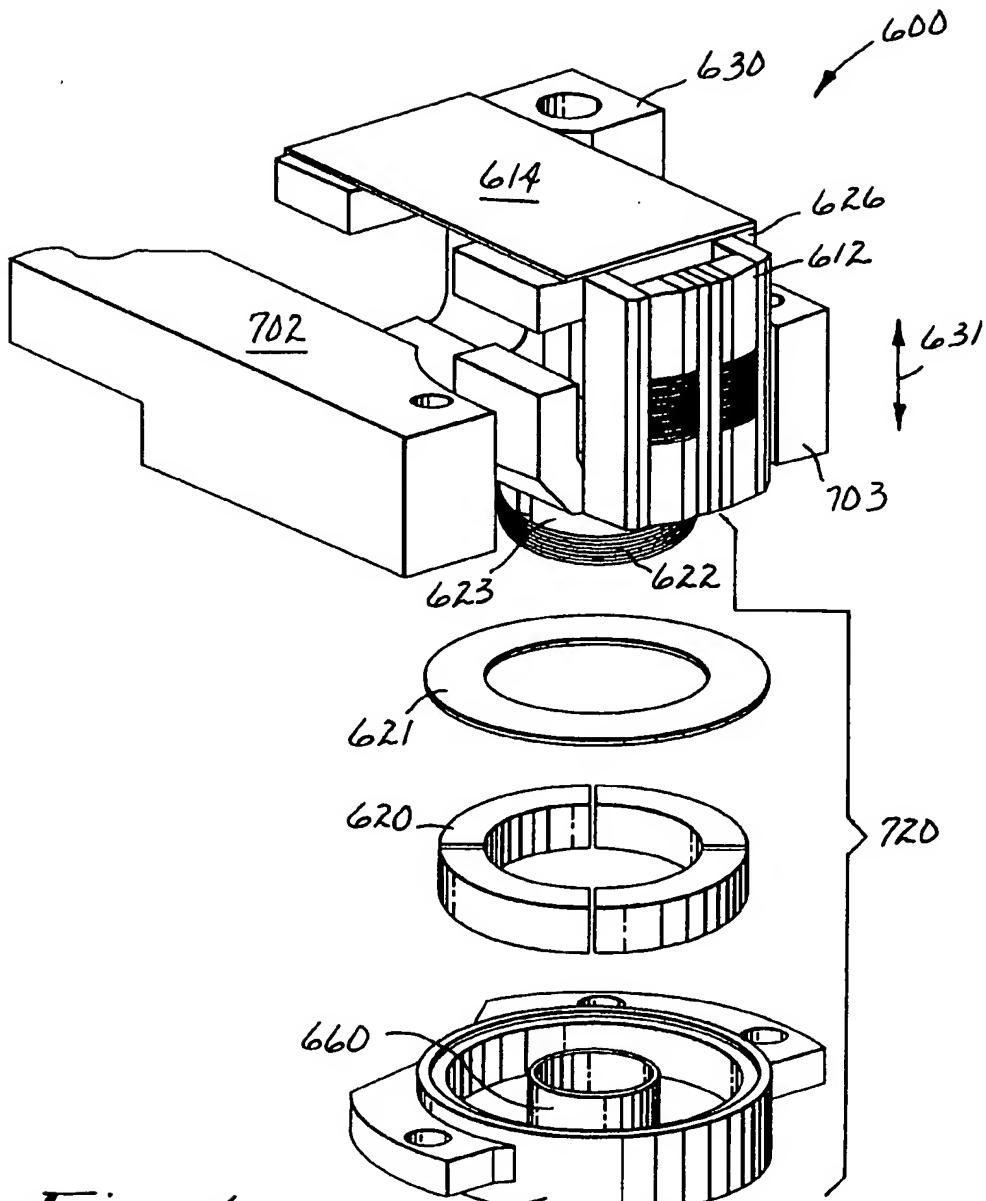


Fig. 6

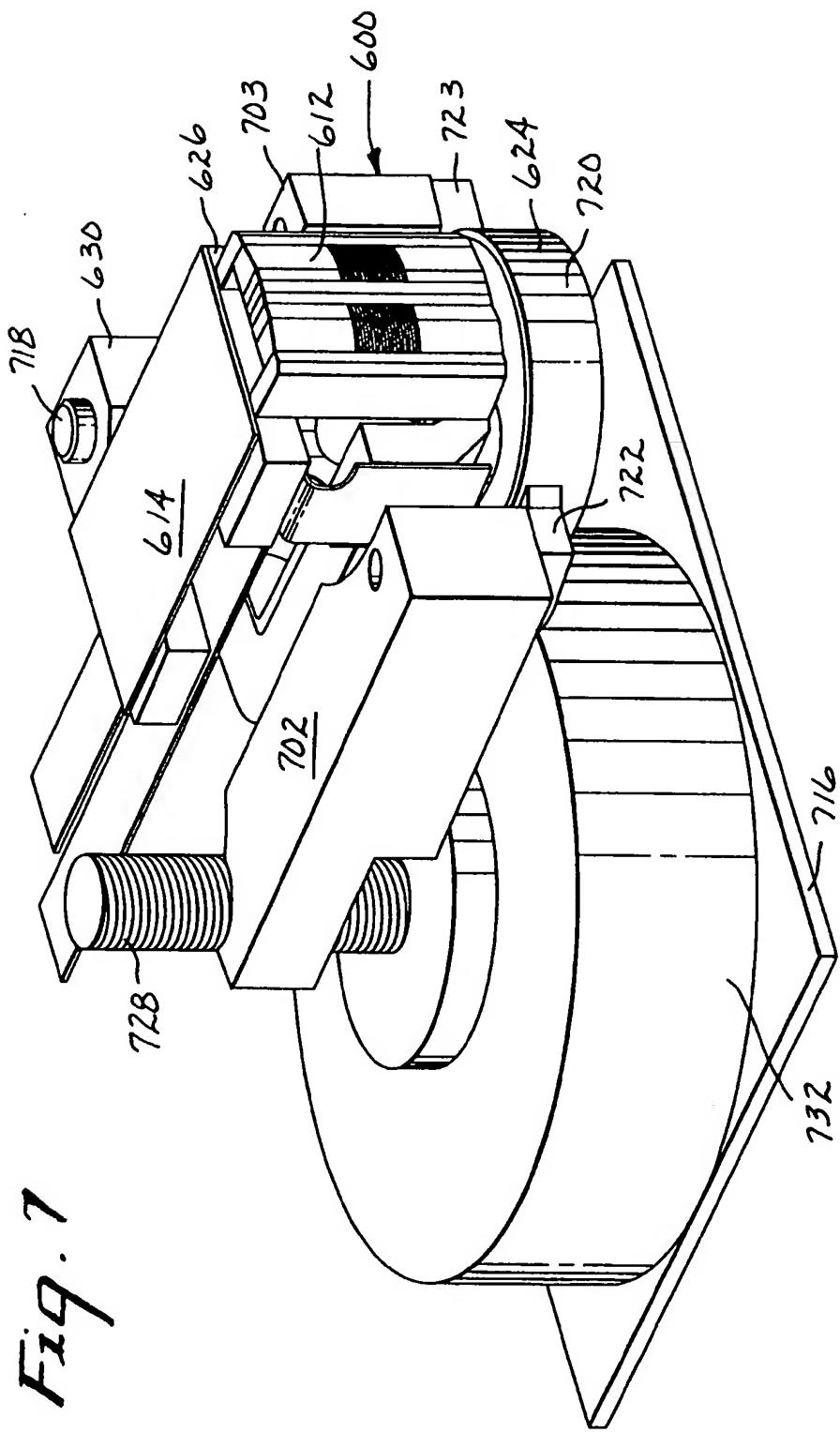
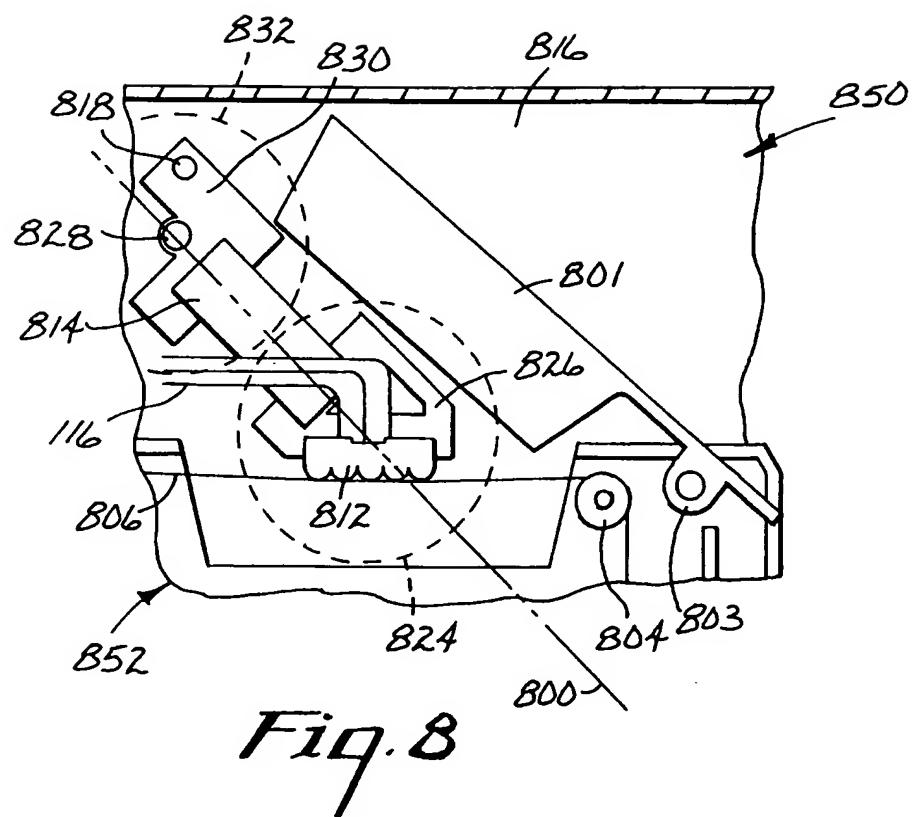


Fig. 7





European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 92 30 7582

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl.5)						
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim							
P, Y	Week 9150, 10 November 1991 Derwent Publications Ltd., London, GB; AN 91-366799 * abstract *	1,2,6-8, 10,11, 13,15	G11B5/55						
Y	GB-A-2 115 210 (JVC) * page 3, line 84 - page 4, line 41; figures 5-8 *	1,2,6-8, 10,11, 13,15							
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)						
			G11B						
<p>The present search report has been drawn up for all claims</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Place of search</td> <td style="width: 33%;">Date of completion of the search</td> <td style="width: 34%;">Examiner</td> </tr> <tr> <td>THE HAGUE</td> <td>23 OCTOBER 1992</td> <td>GEOGHEGAN C.H.</td> </tr> </table>				Place of search	Date of completion of the search	Examiner	THE HAGUE	23 OCTOBER 1992	GEOGHEGAN C.H.
Place of search	Date of completion of the search	Examiner							
THE HAGUE	23 OCTOBER 1992	GEOGHEGAN C.H.							
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>									